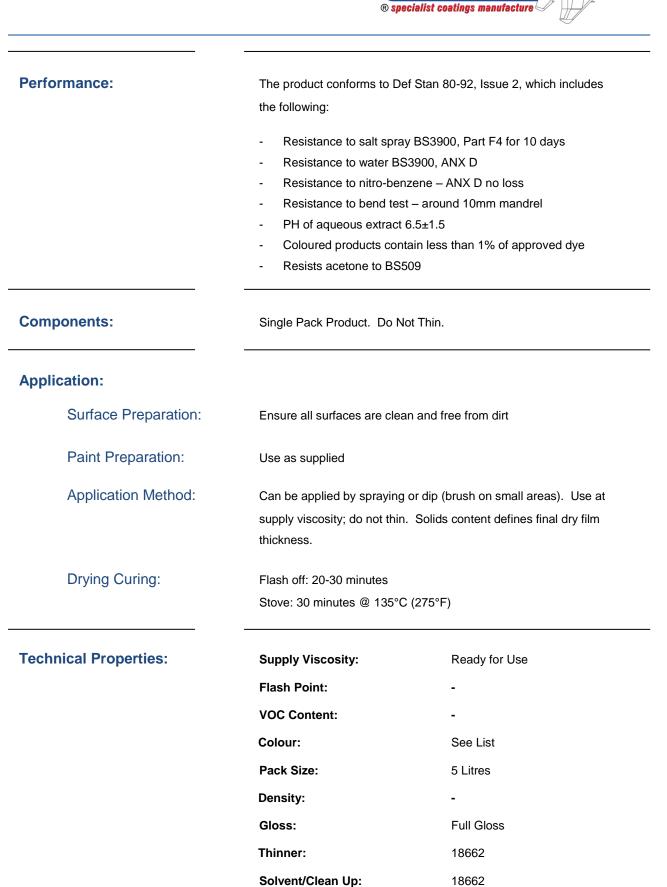
Technical Data Sheet



Product Name:	Phenol Formaldehyde Range of Stoving Type QX Lacquers		
	Grades 22%, 30% & 39% - to Def Stan 80-92		
Product Number:	 Clear 22% - 27520 (previously 18669) 30% - 27521 (previously 18668) 39% - 18670 		
	- Red		
	- Yellow		
	- Green		
Product Description:	Stoving lacquer for brass, aluminium and steel inside shells in direct contact with expolsives. Phenol Formaldehyde lacquer for application to suitable prepared metal substrates. The lacquer provides a corrosion resistant finish against salt water spray. The three lacquers being differentiated by the non-volatile content, 22%, 30% and 39%. Designation QX indicates that thematerial is a quality likely to be suitable for application to a high degree of compatibility with explosives is a requirement and it can be titned black, red, yellow, reen or clear for identification purposes. As a replacement for L3128, it has been used by such customers as Rolls Royce and Smiths Industries, in applications like VC10 fuel tanks.		
Approvals/Specifications:	 Conforms to Defence Standard 80-92, Issue 2, previously CS 2465 Previously CS 2465 MIL L6806 approved for use on the G222 Italian Aircraft Manufactured with a resin replacement for Bakelite L-3128 NSN 8010-99-587-3774 		

Indestructible Paint Ltd, 16-25 Pentos Drive, Sparkhill, Birmingham B11 3TA Tel: +44(0)121 702 2485, Fax: +44 (0)121 778 4338, E-Mail: <u>sales@indestructible.co.uk</u>, Web: <u>www.indestructible.co.uk</u> Registered in England: 1376995

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	Catalyst:	N/A	
	Theoretical Coverage:	-	
Storage:	Highly flammable liquid: store and use in accordance with the		
	flammable liquid regulations		
	Shelf Life: 12 months temperate; 6 months tropical Before use, refer to Product Safety Data Sheet		
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Safety Data Sheets:	For Safety Data Sheets please co Tel: +44(0)121 702 2485 Email: sales@indestructible.co.uk		
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